

Date: Wednesday, 30/07/2008 12:51:54 PM
 User: Jean-Luc Menard

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: WASHER
Job Number	: 40829		
Estimate Number	: 12298		
P.O. Number	:	Part Number	: D34931
This Issue	: 30/07/2008 S.O. No. :	Drawing Number	: D3493 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 11 Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: 39985	Material	:
Written By	: <u>J. f. 07.30</u>	Due Date	: 06/08/2008 Qty: 100 Um: Each
Checked & Approved By	:		
Comment	: Est Rev: A New Issue 06-02-28 JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304R1000	304 round bar 1.00
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Comment: Qty.: 0.0306 f(s)/Unit Total : 3.0555 f(s)

1.00" 304 ROUND BAR

(M304R1.000)

Batch: M 105496

J.F.

08/08/01

(102)

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL

1-Turn as per Folio FA626 & Dwg D3493

2-Deburr

J.F.

08/08/01

(102)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

J.F.

08/08/01

(102)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

RP 08/08/01

(102)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST105

C 8/8/05

(102)

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: WASHER

Job Number: 40829

Part Number: D34931

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE

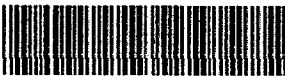


102

Comment: FINAL INSPECTION/W/O RELEASE

2008/05/08

Job Completion

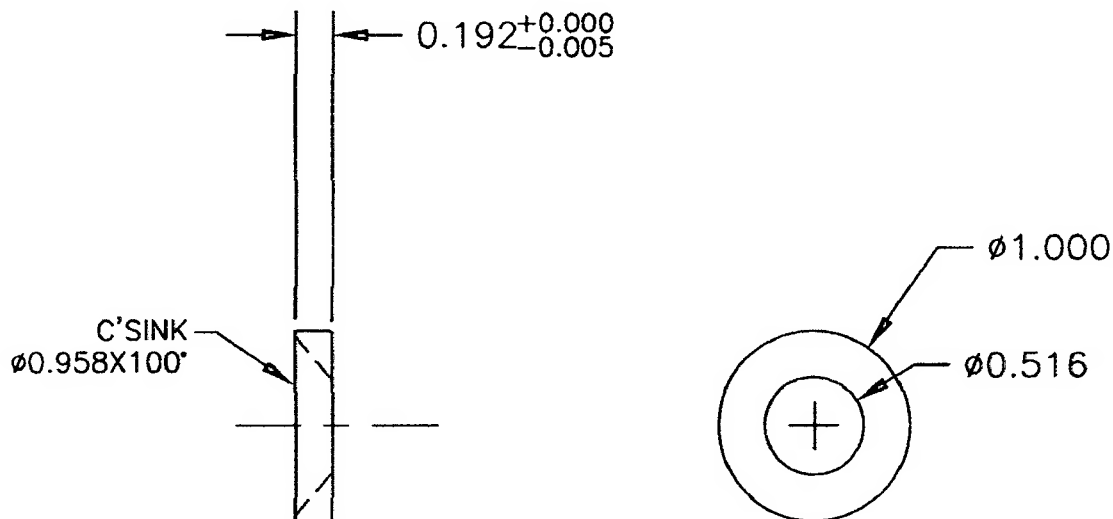


mf 08-08-05



DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>PH</i>	APPROVED <i>PH</i>	DRAWING NO. D3493	REV. A SHEET 1 OF 1
DATE 06.01.04		TITLE WASHER	SCALE 1:1
A	06.01.04	NEW ISSUE	

w/o 40629



D3493-1 WASHER

D3493-1 WASHER

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL $\phi 1.000$ ROUND BAR
(REF DART MATERIAL SPEC M304R1.000)
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) BREAK SHARP EDGES 0.005 TO 0.010 MAX

RELEASED
06.02.07

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